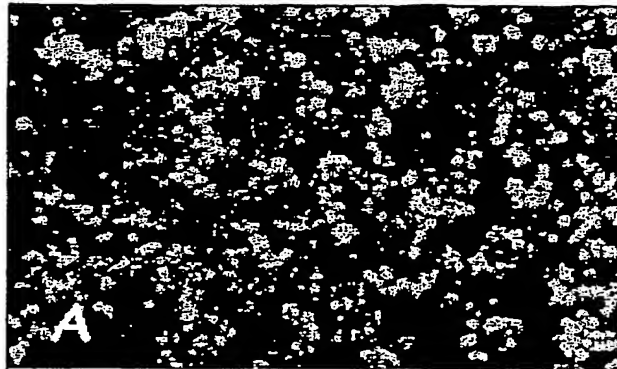
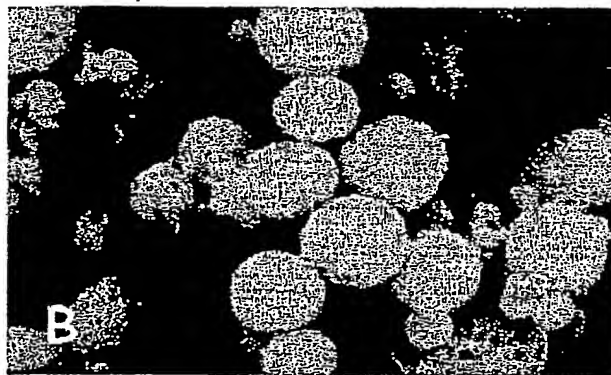


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Figure 1



A. Photo of double layer microcapsules

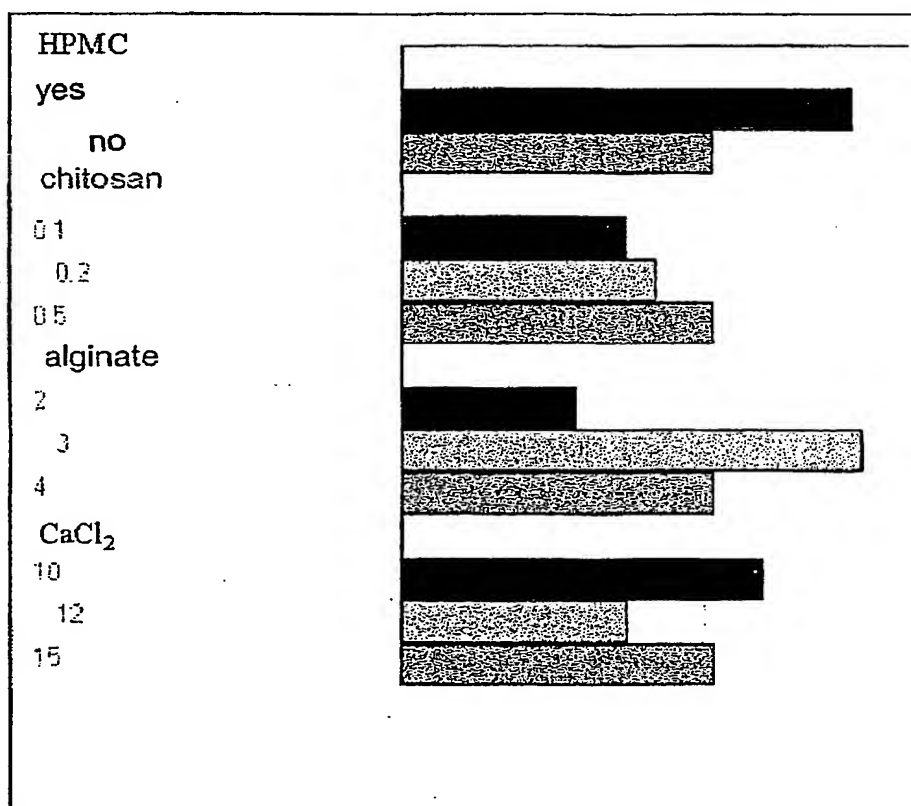


B. enlarged detail of these microcapsules

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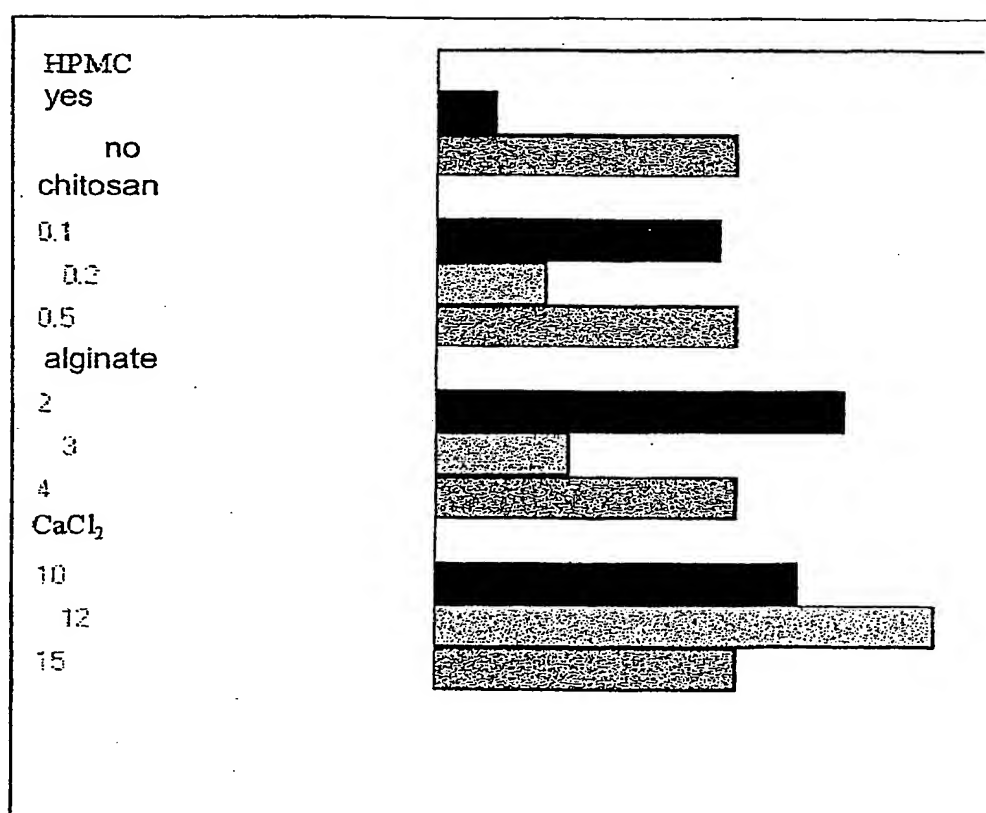
Figure 2

A) Effects on loading



x = levels; y = % loading

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Figure 2**B) Effect on release****x = levels; y = % release**